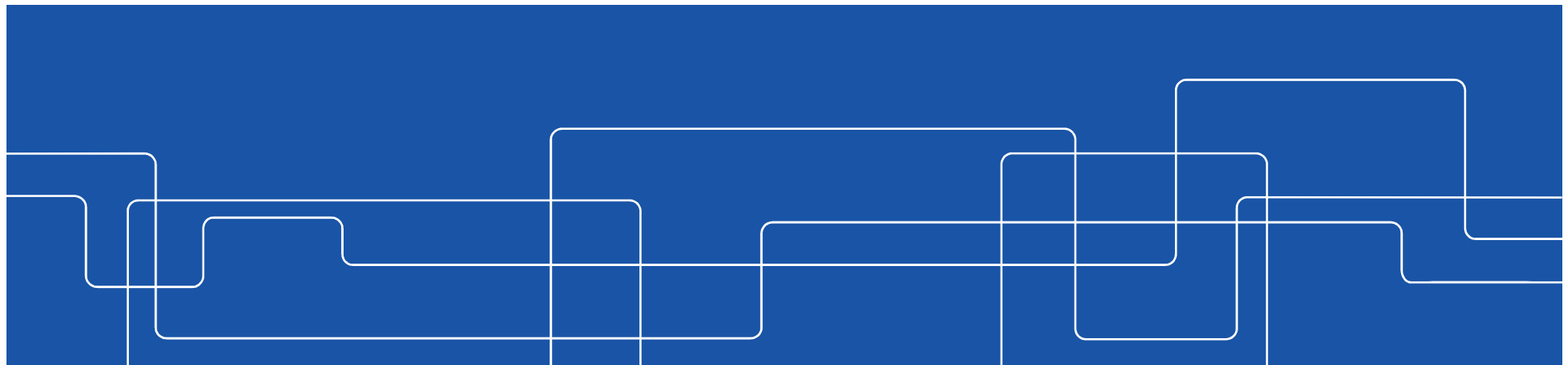




Heavy Duty DISI Gas Exchange Requirements with Renewable Fuels

11 October 2018, CCGEx – Research Day

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VOLVO



BorgWarner



Objective



- ❑ High efficiency HD SI engines with stoichiometric operation
 - Simple after treatment and control
 - Low noise engines
 - Low emissions after catalyst light off
 - Reduced capital costs

- ❑ Diesel power density in SI engines requires high knock tolerance



Literature Review



*Mahendar, Senthil Krishnan, Anders Erlandsson, and Ludvig Adlercreutz.
"Challenges for Spark Ignition Engines in Heavy Duty Application: a Review."
SAE technical paper 2018-01-0907*

- Three methods of reducing knock
 - Higher octane - Renewable fuels (Ethanol and Methanol)
 - Dilution using EGR maintaining $\lambda = 1$
 - Higher in-cylinder turbulence levels at spark timing



Literature Review



- Alcohol + EGR + fast burn bowl → Effect on limiting knock?
Can this achieve 25 bar BMEP in HD SI operation?
- Ethanol + EGR → mixed results for ethanol combustion stability
Methanol + EGR → Lack of results
Effect of inlet temperature to reduce COV is of interest
- Particle number of alcohol + EGR → no data available.
Mechanism for EGR reduction of solid particle number → unclear
- LD strategy of high compression ratio not feasible due to knock
Miller timing with high expansion ratio could extend BMEP with high efficiency



Future Work: Experiment - Phase 1



Focus on generating combustion and knock data for 1D simulations

Effect of:

- EGR and Lambda
- Full Load and Part load
- Ethanol and Methanol

Parameters:

- 13 CR
- Central Spark Plug
- Port Fuel Injection
- 30% Squish Piston Bowl

Fast Burn Bowl in Phase 2 Experiments



Ongoing Study:

Piston Shape Selection

Pre-Study for Experiment Phase 2

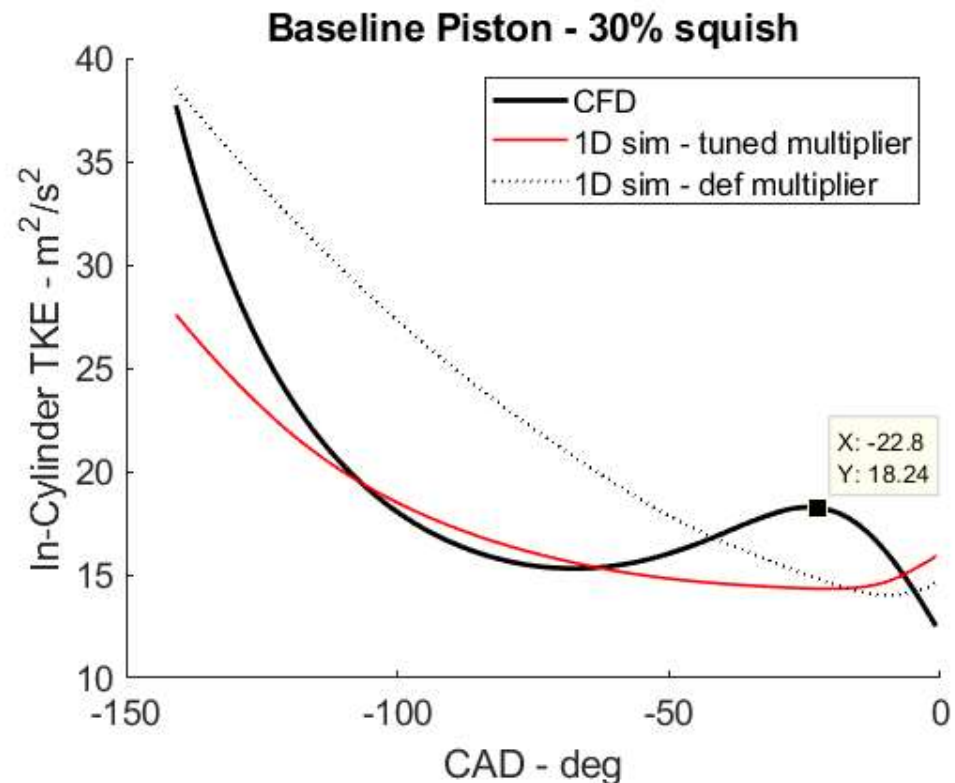
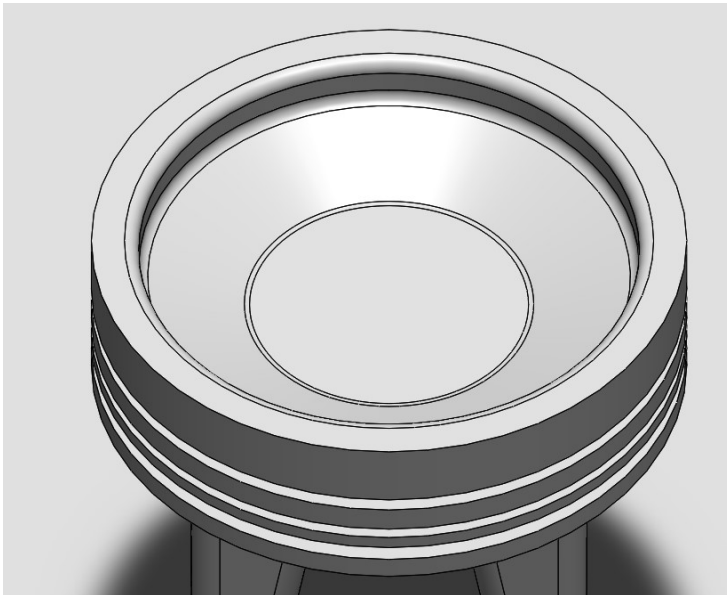
In collaboration with:

Nicola Giramondi

Varun Venkataraman

Piston Shape Selection

Pre-Study for Experiment Phase 2

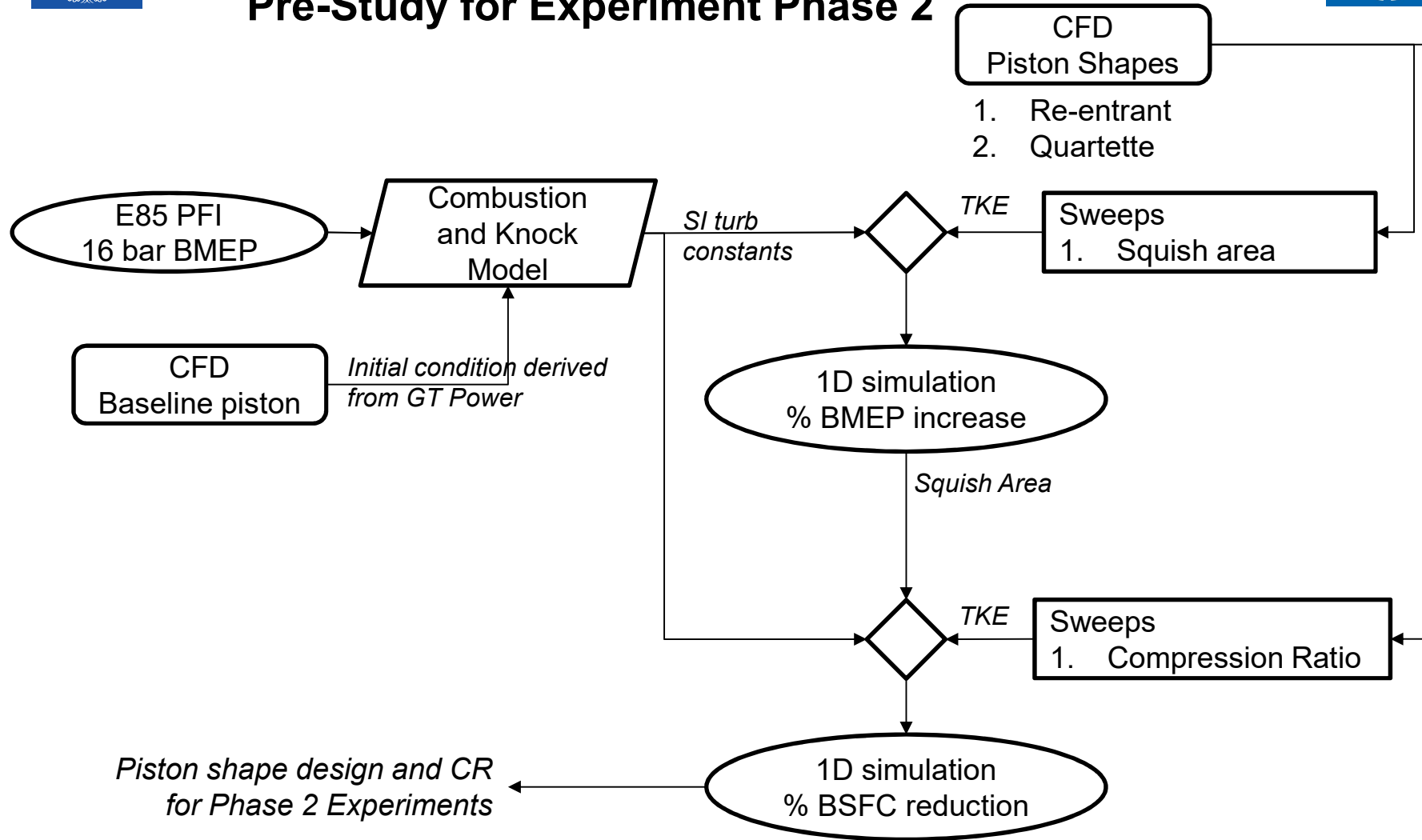


TKE with respect to CAD will be imposed in GT power for modelling piston shapes



Piston Shape Selection

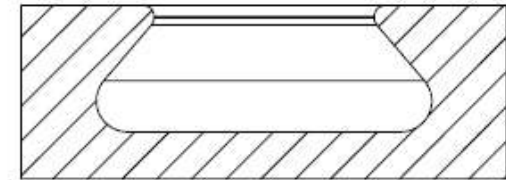
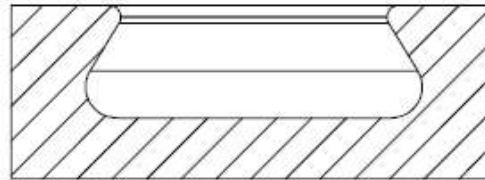
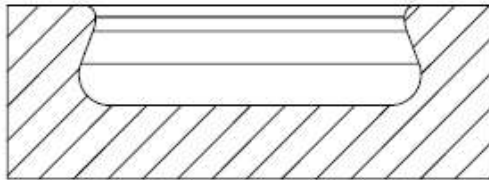
Pre-Study for Experiment Phase 2



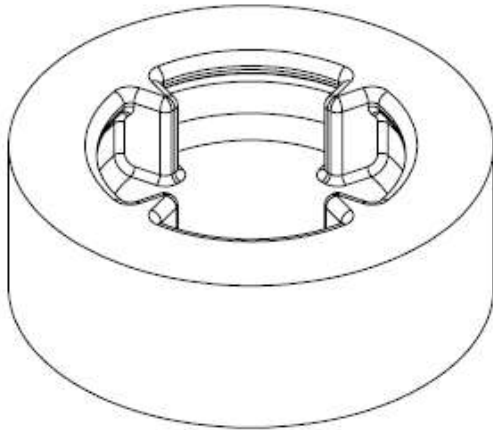
Piston Shape Selection

Pre-Study for Experiment Phase 2

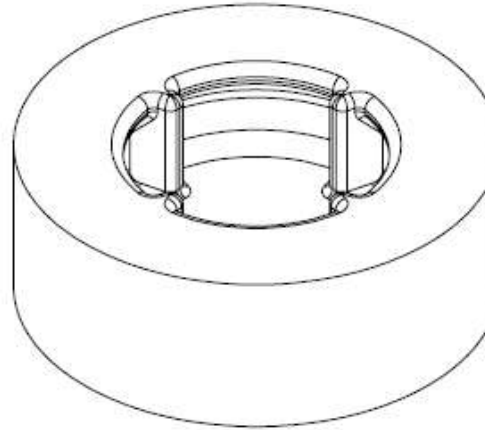
Re-Entrant



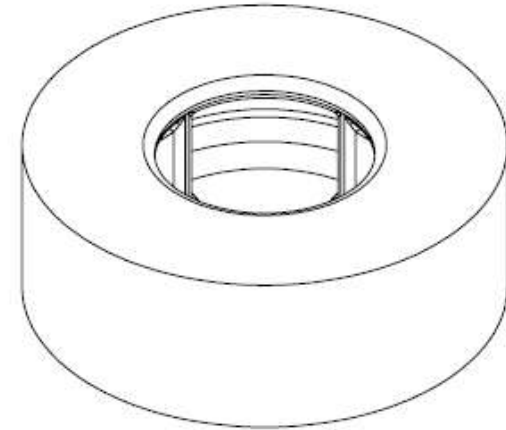
Quartette



SQUISH AREA: 60%



SQUISH AREA: 70%



SQUISH AREA: 80%



Piston Shape Selection

Pre-Study for Experiment Phase 2



- The effect of two different swirl breakdown mechanisms will be captured on combustion speed and knock
- An indication of the more efficient shape, squish area and the potential benefit can be expressed by this study
- Which shape is less dependent on clearance height and swirl level?



Competence Center for Gas Exchange



”Charging for the future”



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