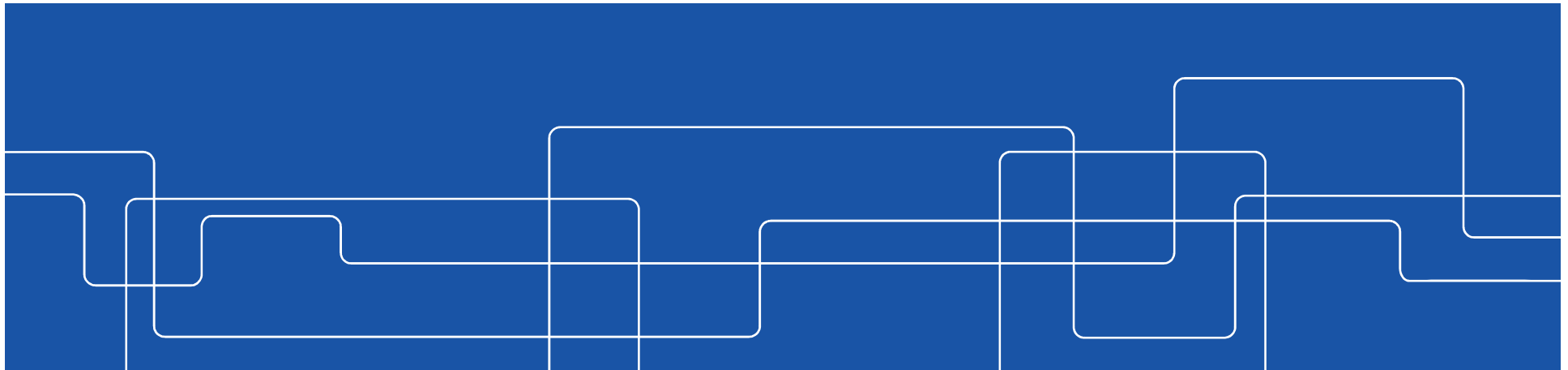




Experimental Analysis of Whistle Noise in a Particle Agglomeration Pipe

Zhe Zhang



VOLVO



BorgWarner



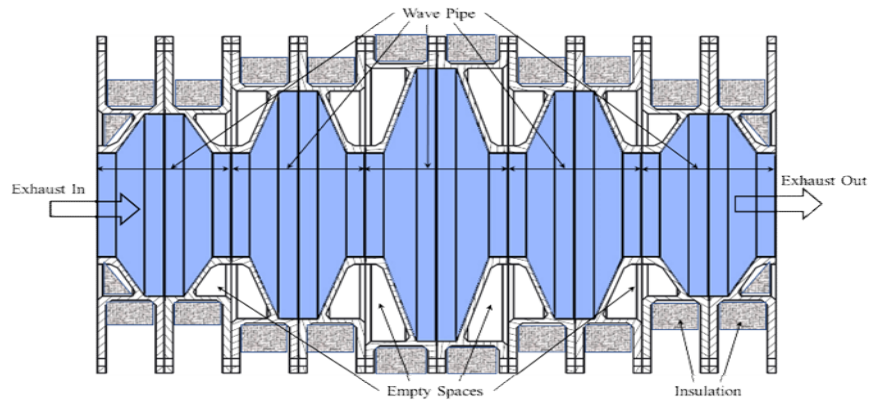
Outline



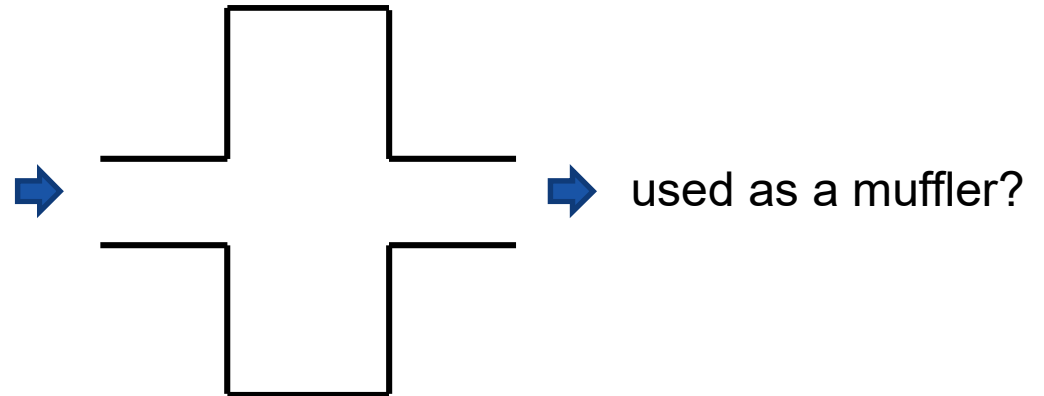
- ❑ Motivation of acoustic test
- ❑ Measurement
 - ✓ Test set-up
 - ✓ Results
 - ✓ Power balance
 - ✓ Stability analysis
- ❑ Conclusion

Motivation

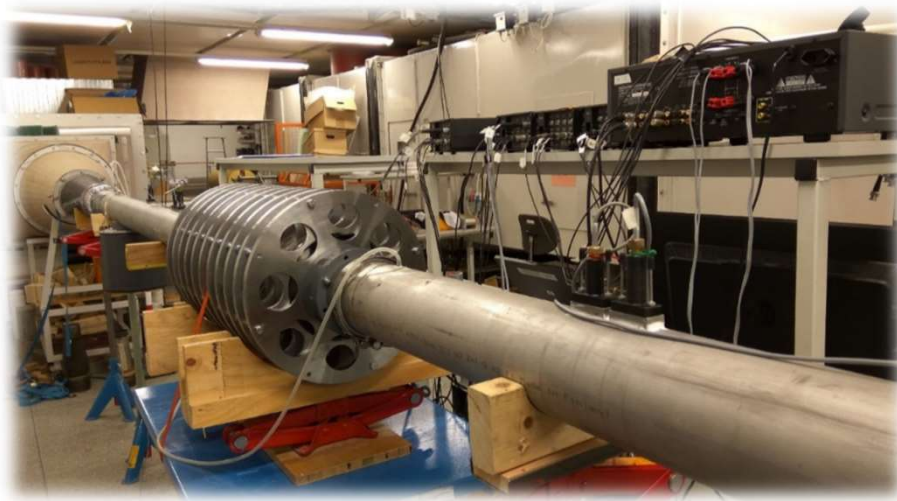
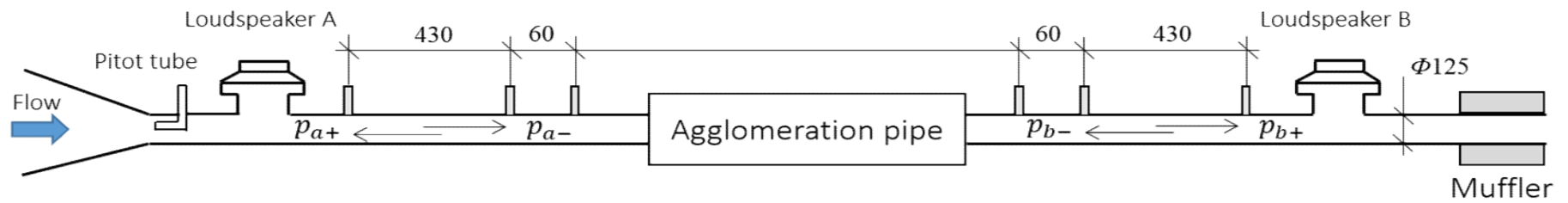
Agglomeration pipe



Expansion chamber



Test Set-up



- ❖ A standard two-port measurement
- ❖ One no-flow case & two flow cases ($M=0.056$ & 0.1)

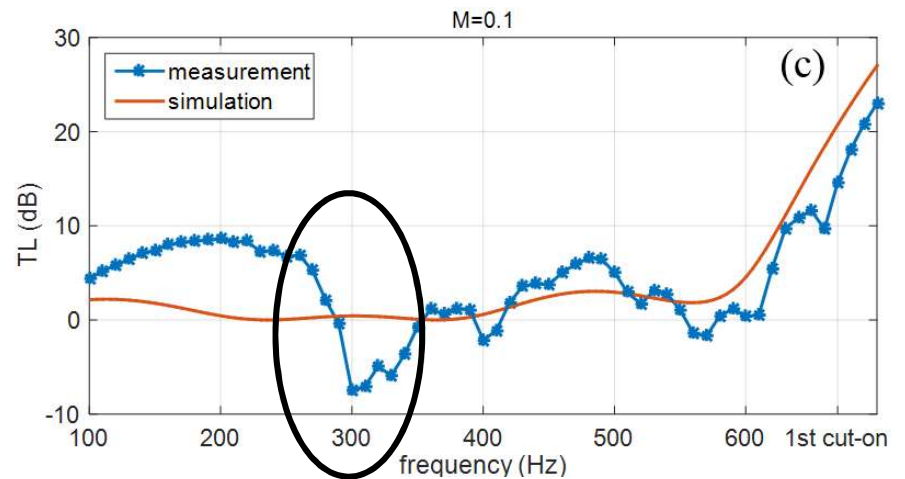
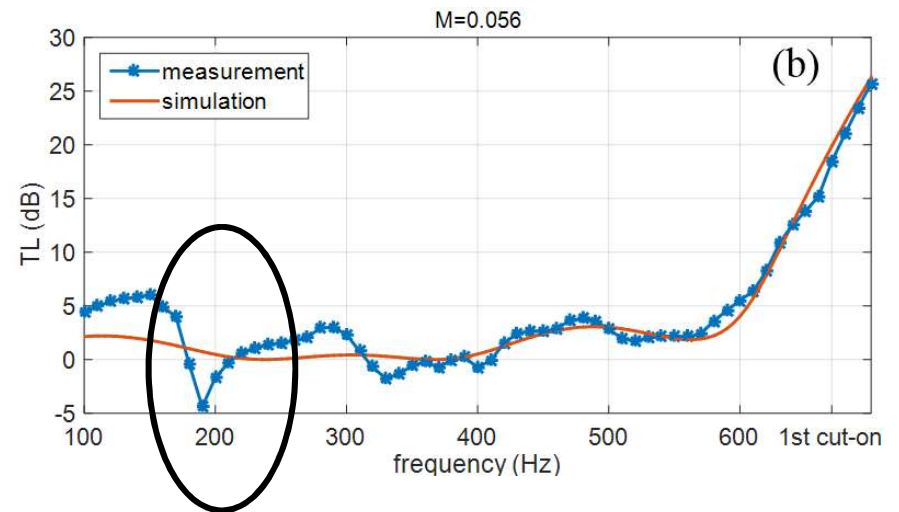
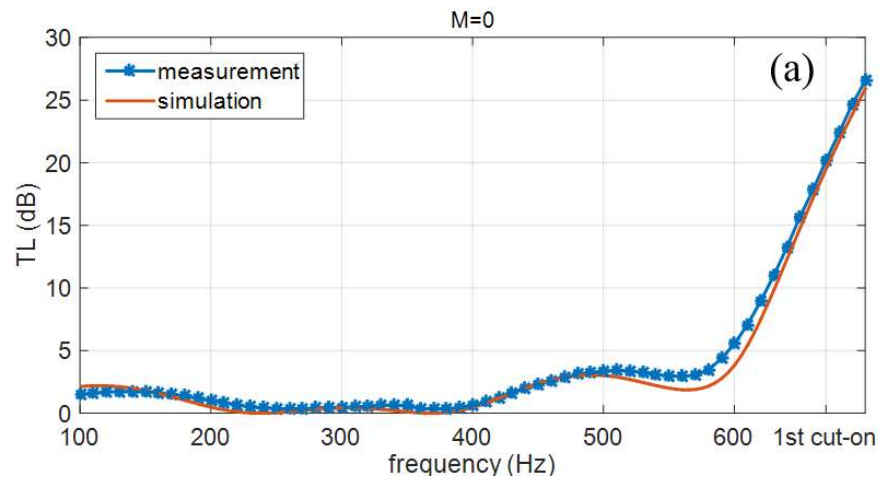


Transmission loss

$$\begin{bmatrix} p_{a+}^1 & p_{a+}^2 \\ p_{b+}^1 & p_{b+}^2 \end{bmatrix} = \underbrace{\begin{bmatrix} R_{aa} & T_{ba} \\ T_{ab} & R_{bb} \end{bmatrix}}_S \begin{bmatrix} p_{a-}^1 & p_{a-}^2 \\ p_{b-}^1 & p_{b-}^2 \end{bmatrix}$$

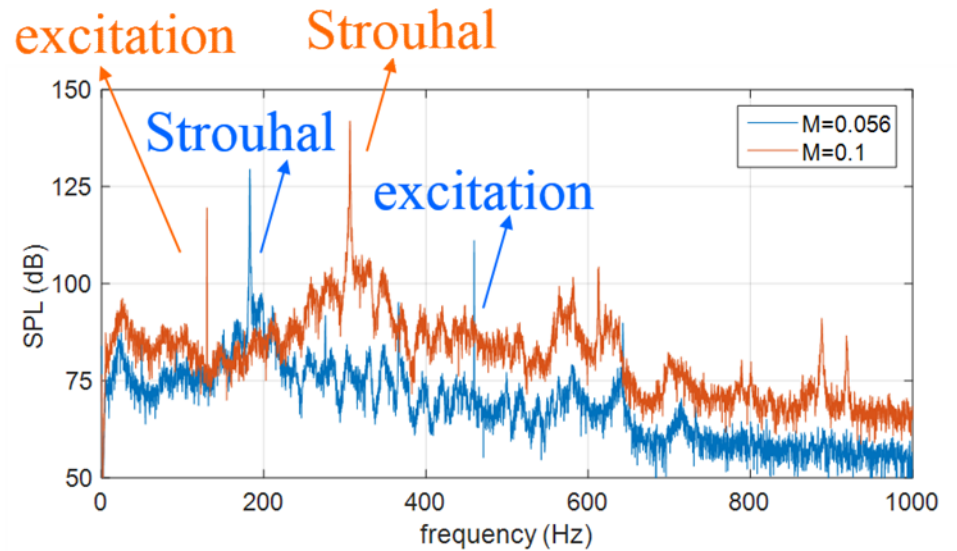
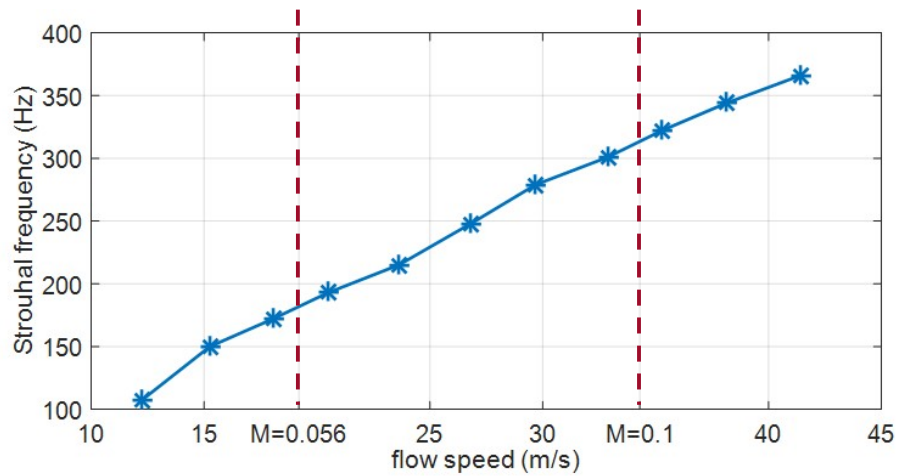


$$TL_{ab} = 10 \log_{10}(1/|T_{ab}|^2)$$



The simulation is conducted assuming 'potential flow' so ...

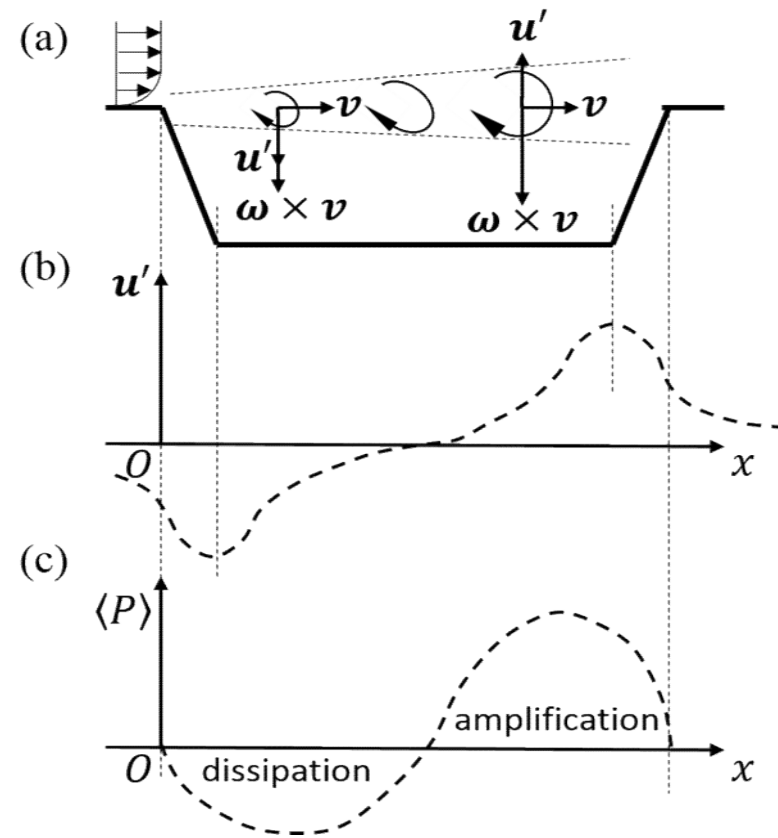
Strouhal tones



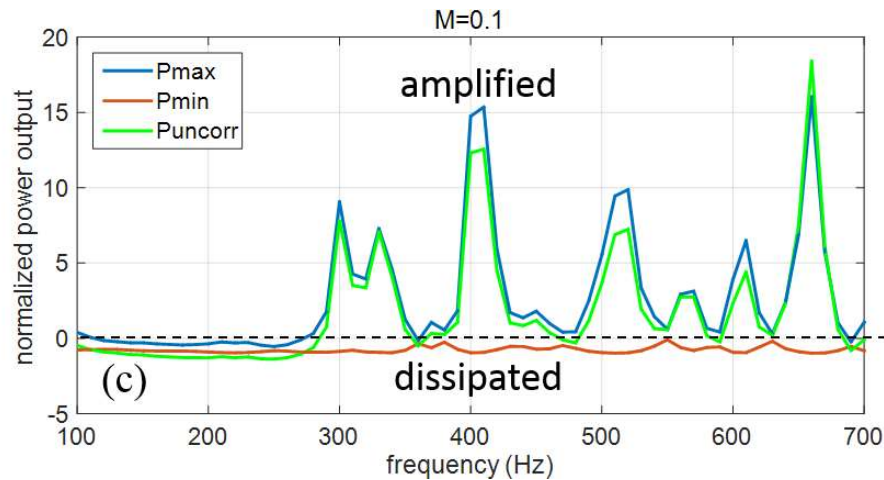
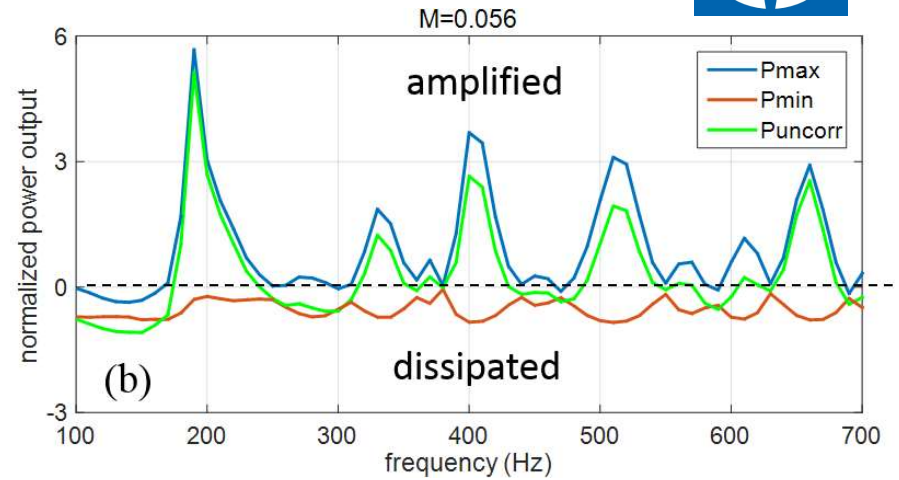
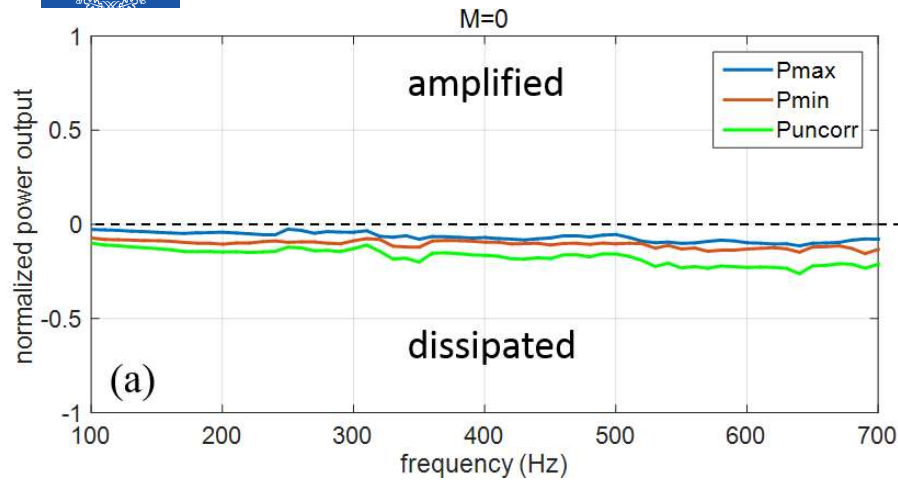
Whistling ???

Whistle noise

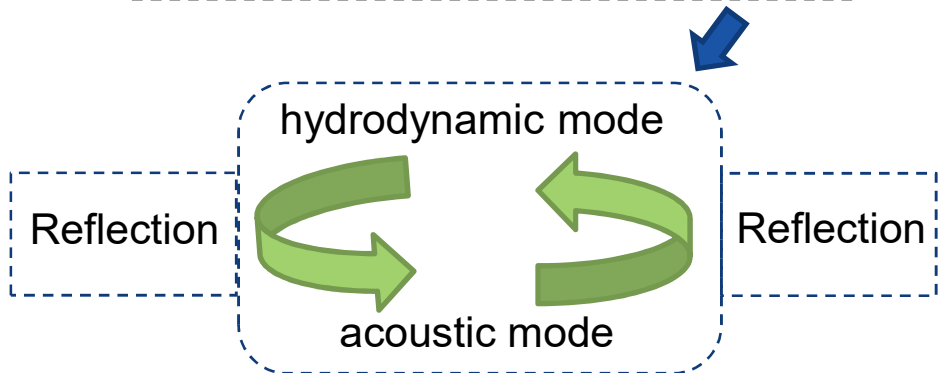
$$\langle P \rangle = -\rho_0 \int_V \langle (\boldsymbol{\omega} \times \boldsymbol{v}) \cdot \boldsymbol{u}' \rangle dV$$



Power balance



Amplified incident power \neq whistling!



Analysis of Feedback Loop*

$$\begin{bmatrix} p_{a+} \\ p_{b+} \end{bmatrix} = \mathbf{SR} \begin{bmatrix} p_{a+} \\ p_{b+} \end{bmatrix} + \begin{bmatrix} p_{a+}^s \\ p_{b+}^s \end{bmatrix}$$



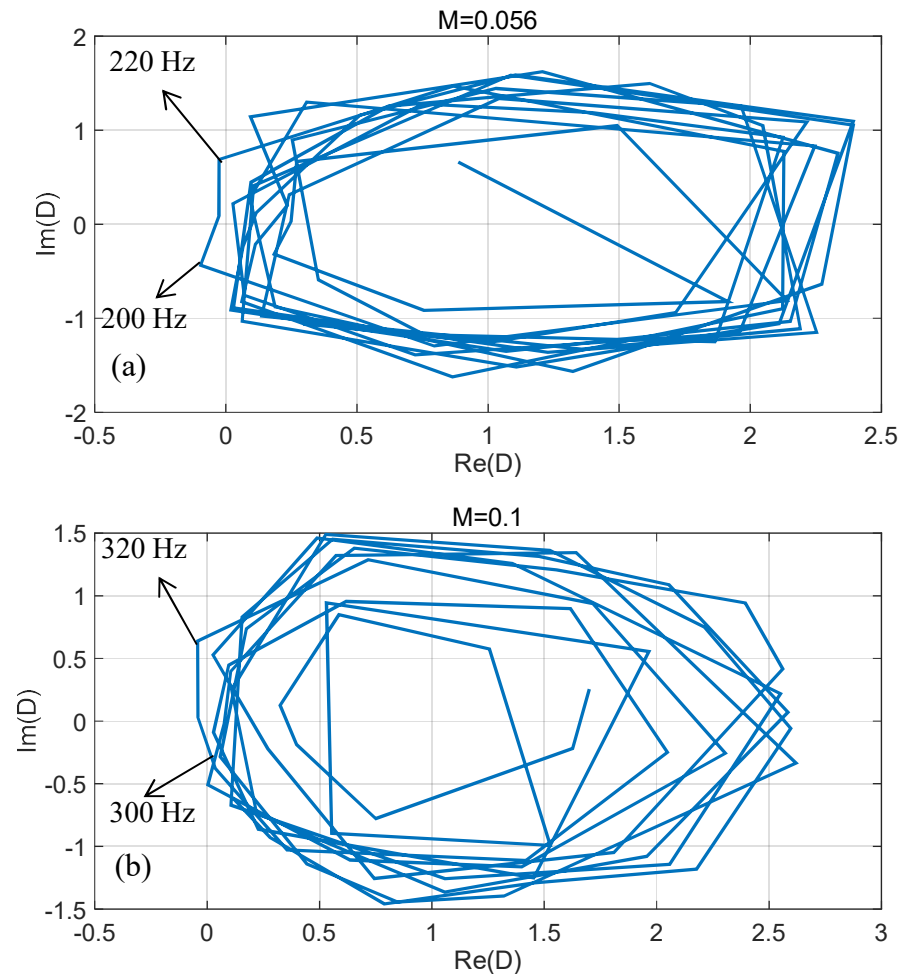
$$(\mathbf{I} - \mathbf{SR}) \begin{bmatrix} P_{a+} \\ P_{b+} \end{bmatrix} = 0$$



$$D = \det(\mathbf{I} - \mathbf{SR})$$



Nyquist stability criterion





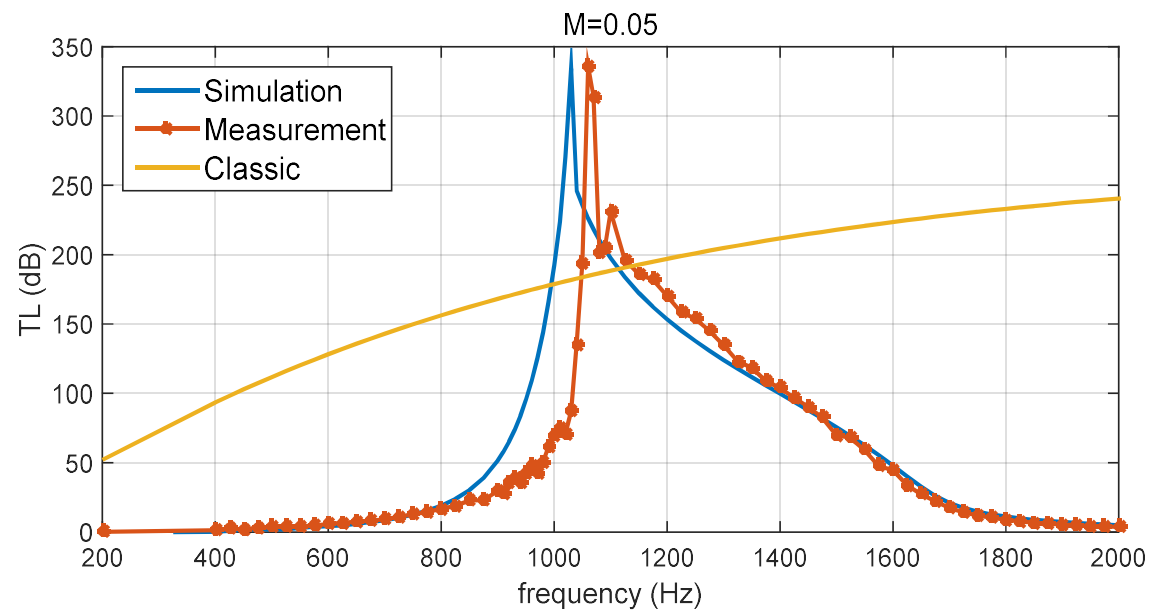
Conclusion



- ❑ Investigation of the acoustic damping properties of a particle agglomeration pipe
- ❑ The two-port data were measured including the rig reflections
- ❑ The results demonstrated negative transmission loss related to flow-sound interaction creating sound amplification and whistling
- ❑ The sound amplification was analysed using a power balance (two different formulations)
- ❑ The whistling was analysed by applying the Nyquist stability criterion
- ❑ The problem was also modelled numerically using a solver with a convected wave equation. This only worked for the no flow case since to capture the flow-sound interaction vorticity is required....

Cremer Impedance

- ✓ theoretically optimum impedance in an infinitely long duct
- ✓ ‘slow sound’ --- acoustic particle velocity





Competence Center for Gas Exchange



Thank you for your attention!



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Power balance

Formulation 1:

$$\mathbf{P}_{p_{\pm}} = \begin{bmatrix} (1 \mp M_a) \sqrt{\frac{S_a}{\rho_{0a} c_{0a}}} \cdot p_{a_{\pm}} \\ (1 \pm M_b) \sqrt{\frac{S_b}{\rho_{0b} c_{0b}}} \cdot p_{b_{\pm}} \end{bmatrix}$$

$$\langle P_{out} \rangle = \mathbf{P}_{p_+}^* \mathbf{P}_{p_+} - \mathbf{P}_{p_-}^* \mathbf{P}_{p_-} = \mathbf{P}_{p_-}^* (\mathbf{S}_p^* \mathbf{S}_p) \mathbf{P}_{p_-} - \mathbf{P}_{p_-}^* \mathbf{P}_{p_-}$$

$$\mathbf{S}_p = \begin{bmatrix} \frac{1 - M_a}{1 + M_a} R_{aa} & \frac{1 - M_a}{1 - M_b} \sqrt{\frac{\rho_{0b} c_{0b} S_a}{\rho_{0a} c_{0a} S_b}} \cdot T_{ba} \\ \frac{1 + M_b}{1 + M_a} \sqrt{\frac{\rho_{0a} c_{0a} S_b}{\rho_{0b} c_{0b} S_a}} \cdot T_{ab} & \frac{1 + M_b}{1 - M_b} R_{bb} \end{bmatrix}$$

$$\langle \overline{P_{out,1W}} \rangle = \sum_q \lambda_q |p'_q|^2 - 1$$

net power output assuming 1W incident power

$$\begin{aligned} \langle \overline{P_{out,1}^{max}} \rangle &= \lambda_{max} - 1 \\ \langle \overline{P_{out,1}^{min}} \rangle &= \lambda_{min} - 1 \end{aligned}$$

maximum & minimum net power output



Power balance

Formulation 2 (New!):

$$\frac{P_{out}}{P_{in}^a} = \frac{|R_{aa}|^2(1 - M_a)^2}{(1 + M_a)^2} + \frac{|T_{ab}|^2(1 + M_b)^2}{(1 + M_a)^2}$$

$$\frac{P_{out}}{P_{in}^b} = \frac{|R_{bb}|^2(1 + M_b)^2}{(1 - M_b)^2} + \frac{|T_{ba}|^2(1 - M_a)^2}{(1 - M_b)^2}$$



$$\langle P_{out,2} \rangle = \frac{P_{out}}{P_{in}^a} + \frac{P_{out}}{P_{in}^b} - 2$$

power output with incident wave from the inlet and outlet, respectively, assuming uncorrelated but equal input

total net power output



For both formulations, the incident sound power is

amplified
 if $\langle P_{out} \rangle$ is { larger than 0.
dissipated } smaller

